

Technical Data Sheet

ED1440-2042 Laqvin Fast Dry Prime

Product description

Waterborne primer for exterior cladding/facade surfaces. Provides a flexible finishing with good outdoor durability. Characteristic for this primer is the very fast drying. This primer should be over coated with a topcoat, preferable EG1540 or WH1560. Poosible to over coat directly after drying.

biosz: N/A Gardner 60° Sold content: 42 ±1 [veight %] theoretical specific gravity: 1110 ±30 [kg/m³] pt: 8,5-9 Viscoity: 6,5-7 Korsing: 6 months A15-30 °C Storing at higher temperature reduces shell file, do not expose to direct sunlight. Process Temperature: 18-30 °C Table the best resolution of outlines of follow the application and surface temperatures given in schedule of Application Mixing/Application Recommended application Hardener hardener [Parts by vol] Water 0-5 % 150-225 String time Notes String Surger 20, 5, 8, 150-225 String Surger 20, 2, 9, 9, 10, 9, 10, 9, 10, 9, 10, 10, 10, 10, 10, 10, 10, 10, 10, 10							
Solid content:: 42 ±1 [veright %] theoretical specific gravity:: 1110 ±30 [kg/m ³] prive.ostry:: 69.75 [KU] Stormar Frost sensitive:: 66 months At 5-30 °C Storing at higher temperature reduces shell file, do not expose to direct sunlight Process Temperature:: 18-30 °C To achive the best result and consistency follow the application may surface temperatures given in Schedule of Application Recommended application method Hardener Andener Parts by vol] Water 0.5 5 % 150-225 survives Water 0.5 5 % 150-225 bruch method Vater 0.5 % 150-225 bruch 100 bruch 0.5 % 150-225 bruch	Product data						
Specific gravity: 11.10 30 [kg/m ²] bit: 8.5-9 [KU] Stormer Frost sensitive: 69-75 [KU] Stormer Frost sensitive: 69-75 [KU] Stormer Frost sensitive: 6 6 18-30 °C Storing at higher temperature reduces shell life, do not expose to direct sunlight Process Temperature: 18-30 °C To achive the best result and consistency follow the application and surface temperatures given in schedule of Application free ach specific technology and production line. Mixing/Application Amount Application amount Notes Recommended application Amount Amount Vater 0-5 % 150-225 Vater 0-5 % 150-225 225 vacumat Water 0-5 % 150-225 Vater 0-5 % 150-225 225 Vater 0-5 % 150-225 25 Cleaning: Water 0-5 % 150-225 Str well before usel Drying condictions might need to be optimized for min* Drying condictions might need to be optimized for min* Drying 02 25 °C 6-8 h* Drying condictions might need to be optimized for	Gloss:	N/A	A	Gardner 60°			
pit: 8.5-9 Viscosity: 69-75 Froat sensitive: 6 Storing: 6 form off is At 5-30 °C Storing: 6 months At 5-30 °C Storing: 6 months At 5-30 °C To achive the best result and consistency follow the explication and surface temperatures given in Schedule of Aplication for each specific technology and production line. Mixing/Application Hardener Amount Application Recommended application Hardener Amount Application Water 0.5 % 150-225 Strivell before usel 150-225 Vacumat Water 0.5 % 150-225 Drying 20-23 °C 6 hin* 50-25 Drying condition Drying time Notes Alv Drying 20-23 °C 6 hin* Drying conditions might need to be optimized Yuder optimum conditions total drying times. SW can help you to optimize your drying conditors Under optimum conditions might need to be optimized Yuder optimum conditions total drying times. SW can help you to optimize you drying conditors Imt/cm21 [mt/cm2]	Solid content:	•					
pit: 8.5-9 Viscosity: 69-75 Froat sensitive: 6 Storing: 6 form off is At 5-30 °C Storing: 6 months At 5-30 °C Storing: 6 months At 5-30 °C To achive the best result and consistency follow the explication and surface temperatures given in Schedule of Aplication for each specific technology and production line. Mixing/Application Hardener Amount Application Recommended application Hardener Amount Application Water 0.5 % 150-225 Strivell before usel 150-225 Vacumat Water 0.5 % 150-225 Drying 20-23 °C 6 hin* 50-25 Drying condition Drying time Notes Alv Drying 20-23 °C 6 hin* Drying conditions might need to be optimized Yuder optimum conditions total drying times. SW can help you to optimize your drying conditors Under optimum conditions might need to be optimized Yuder optimum conditions total drying times. SW can help you to optimize you drying conditors Imt/cm21 [mt/cm2]	Specific gravity:	1110) ±30	[kg/m ³]			
Viscosity: 9-75 [KU] Stormer Frost sensitive: Yes 6 frost sensitive: Yes 6 for months At 5-30 °C Storing at higher temperature reduces shell life, do not expose to direct sunight hrocess Temperature: 18-30 °C To achive the best result and consistency follow the application and surface temperatures given in Schedule of Application for each specific technology and production line. Mixing/Application method Hardener Amount Application Application file. Markeonmended application method Hardener Dilutant Viscosity Application file. Application method Hardener Amount Application viscosity Application file. Atrines spraying storing Water 0.5 5 % 150-225 Vater 0.5 5 % 150-225 Orying 20 25 °C 6 % ht* Forced drying 30-40 % C 6 min* Drying conditions total drying time. Drying conditions might need to be optimized for drying conditions might need to be optimized for drying conditions total drying time, 200 °C 0 min* Drying conditions total drying time, 200 °C 0 min* Drying condit	pH:						
Storing : 6 months A 5-30 °C Storing at Nigher temperature reduces shell life, do not expose to direct sunlight Process Temperature: 19-30 °C To achive the best result and consistency follow the application and surface temperatures given in schedule of Application Recommended application with spraying Arm its spraying Arm	Viscosity:			[KU] Stormer			
Storing : 6 months A 5-30 °C Storing at Nigher temperature reduces shell life, do not expose to direct sunlight Process Temperature: 19-30 °C To achive the best result and consistency follow the application and surface temperatures given in schedule of Application Recommended application with spraying Arm its spraying Arm	Frost sensitive:		Voc				
Storing at higher temperature reduces shell life, do not expose to direct sunlight Process Temperature: 1B:30 °C To achive the best result and consistency follow the application and surface temperatures given in schedule of Application for each specific technology and production line. Mixing/Application Name Amount Application Application Recommended application Hardener Amount Application Application Water 0 - 5 % 150-225 Strings time Strings time Vater 0 - 5 % 150-225 Strings time Strings time Vater 0 - 5 % 150-225 Strings time Strings time strings time to be optimized Mari Drying 20:22 5 °C 6 min* Drying conditions might need to be optimized Mari Drying 20:22 5 °C 6 min* Drying conditions might need to be optimized Mari Drying 20:22 5 °C 6 min* Drying condi				∆t 5-30 °C			
In Schedule of Application for each specific technology and production line. Mixing/Application Amount Amount Application Application Recommended application Hardener Amount Dilutant Viscosity Amount Notes If mix spraying Water 0 - 5 % 150-225 Stream out to the specific technology and production line. Arr mix spraying Water 0 - 5 % 150-225 Vacumat Water 0 - 5 % 150-225 Vacumat Water 0 - 5 % 150-225 Vacumat Water 0 - 5 % 150-225 Drying 20-25 % 6'8 h* Drying condition might need to be optimized forced drying Air Drying 20-25 % 6'8 h* Drying condictions might need to be optimized forced drying and 0-5 9 % Mix dor drying 30-40 % 6'8 min* Drying condictions might need to be optimized forced drying and the state biologic drying and the state of the state application Immediate application INM Vader optimum conditions total drying time. SW can help you to optimize your drying conditons Immediate application Cering Imit UV dose Rec min Peak. Min UV dose Rec min Peak. Im/(m2)	Storing.		0 months		ature reduces shelf lif	fe, do not expose i	to direct sunlight
Mixing/Application Amount Application Application Recommended application Hardener Dilutant viscosity amount Notes Air mix spraying Water 0 - 5 % 150-225 Stream Yares spraying Water 0 - 5 % 150-225 Yares machine Water 0 - 5 % 150-225 Yares machine Water 0 - 5 % 150-225 Yares machine Water 0 - 5 % 150-225 Vacuumat Water 0 - 5 % 150-225 Cleaning: Water 0 - 5 % 150-225 Drying 20-25 % 6 8 h * 5 Forced drying 30-40 % 6 min* Drying condictions might need to be optimized Mix Drying 30-40 % 6 min* Drying condictions might need to be optimized Mix Of drying requires good ventilation and circulation 30 on taske before usel Drying condictions might need to be optimized Mix Of drying requires good ventilation and circulation 30 on taske before usel Drying condictions might need to be optimized Mix Of drying requires good ventilation and circulation 30 on taske before usel	Process Temperature:		18-30 °C				
Recommended application A mount Application Application Application method Hardener Dilutant Viscosity Billenit amount Notes Air nes spraying Water 0 - 5 % 150-225 statument Statument Water 0 - 5 % 150-225 statument Water 0 - 5 % 150-225 statument Water 0 - 5 % 150-225 statument Statument Water 0 - 5 % 150-225 statument Statument Statument Water 0 - 5 % 150-225 statument Statument <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
method Hardener hardener Dilutant viscosity amount Notes Mr mix spraying Water 0.5 % 150-225 150-25 150-25 150-25		I					
Image:	••						
Air mix spraying Water 0 - 5 % 150-225 Water X6699 Drying Mater X6699 Drying 0 Vater X6699 Drying 0 20-25 % 6 6 min* Notes Air Drying 20-25 % 6 6 min* Drying conditions might need to be optimized Forced drying 30-40 % 6 min* Drying conditions might need to be optimized Forced drying 30-40 % 6 min* Drying conditions might need to be optimized Mater 0 - 5 % 150-225 Drying 0 20-25 % 7 6 -8 h* Forced drying 30-40 % 6 min* Drying conditions might need to be optimized Mater 0 - 5 % 100 % 7 0 %	method	Hardener		Dilutant	viscosity		Notes
Water 0 - 5 % 150-225 United States States 150-225 United States States 150-225 Depine States 150-225 Depine XX699 States 150-225 Drying 20-25 % C 6-8 h* States Forced drying 30-40 % C 6 min* Drying conditions might need to be optimized Forced drying 30-40 % C 6 min* Drying conditions might need to be optimized Marker of drying requires good ventilation and circulation Bota and circulation Bota and circulation Son ot stack before sufface temperature below 30 °C State or products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application ImW/cm ² VM-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. If ularer N/A Min UV dose Rec min Peak. ImW/cm ² ImW/cm ² Mary and and treapplication, number of layer			[Parts by vol]				
Brush machine Water 0 - 5 % 150-225 Vacuumat Water 0 - 5 % 150-225 Stir well before use! Cleaning: Water XK699 Drying Wethod Drying condition Drying time Notes A stress of the stress of							
vacuumat Water 0.5 % 150-225 Cleaning: Water XX699 Drying Drying condition Drying time Notes Air Drying 20-25 °C 6-8 h* Forced drying 30-40 °C 6 min * Drying conditions might need to be optimized Forced drying 30-40 °C 6 min * Drying conditions might need to be optimized Forced drying 40-50 °C 6 min * Drying conditions might need to be optimized Nuft of drying requires good ventilation and circulation Notes Notes Notes Nuft of drying requires good ventilation and circulation Notes Notes Notes Do not stack before surface temperature below 30 °C Exercise on products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Rec min Peak. Curing Min UV dose Rec min Peak. Min UV dose Rec min Peak. Mu/cm21 [mu/cm2] [mu/cm2] [mu/cm2] [mu/cm2] [mu/cm2] Yell Cure N/A Semicure No Semicure No Semicure Semicure Semicure Semicure Semicure No	Air less spraying						
Str well before use! Cleaning: Water Xx599 Drying Drying condition Drying time Notes Air Drying 20-25 % C 6-8 h* Drying condictions might need to be optimized Graced drying 30-40 % C 6 min* Drying condictions might need to be optimized Forced drying 30-40 % C 6 min* Drying condictions might need to be optimized Ikind Market and the approximation of the power optimize your drying conditons Market and the approximation of the optimized approximation of the application Ikind of drying requires good ventilation and circulation Market application Min UV dose Rec min Peak. Voldose Min UV dose Rec min Peak. Min UV dose Rec min Peak. Full care No No Market application, number of layers and type of UV oven / reflectors. Recommended Peak/Knerer State will be stated in the finishing instruction/process control submitted by technician. State application, number of layers and type of UV oven / reflectors. Recommended Peak/Knerer State will be stated in the finishing instruction/process control submitted by technician. Min UV dose is objective application, number of layers and type of UV oven / reflectors. Recommended Peak/Knerer State will be stated in the finish	Brush machine						
Cleaning: Water XX699 Drying Drying condition Drying time Notes Air Drying 20-25 °C 6-8 h* Forced drying 30-40 °C 6 min* Drying conditions might need to be optimized Forced drying 30-40 °C 6 min* Drying conditions might need to be optimized Forced drying 40-50 °C 6 min* Drying conditions might need to be optimized IRM Vinder optimum conditions total drying time, SW can help you to optimize your drying conditons All kind of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curring Min UV dose Rec min Peak. Min UV dose Rec min Peak. [ml/cm2] [ml/cm2] [ml/cm2] [ml/cm2] [ml/cm2] Hig lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energr values will be stated in the finishing instruction/process control submitted by technician	Vacuumat			Water	0 - 5 %	150-225	
Drying Drying condition Drying time Notes Air Drying 20-25 °C 6-8 h* Drying time Notes Forced drying 30-40 °C 6 min* Drying condictions might need to be optimized Forced drying 40-50 °C 6 min* Drying condictions might need to be optimized RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons Bit and of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Min UV dose Rec min Peak. Curing [mJ/cm2] [mJ/cm2] [mJ/cm2] [mJ/cm2] [mJ/cm2] Yel loare N/A Ga lamps (390-450 nm) Ga Ga Ga Full cure N/A N/A Semi cure N/A Semi cure N/A Note - Required Peak/Lenergy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Lenergiaulus will be stated in the finishing instruction/process control submitted by technician. General information Regreting dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and				Stir well before use!			
Drying Wathod Drying condition Drying time Notes Air Drying 20-25 °C 6-8 h* 6-8 h* Forced drying 30-40 °C 6 min* Drying condictions might need to be optimized Forced drying 40-50 °C 6 min* Drying condictions might need to be optimized IM • • Drying condictions might need to be optimized IM • • Drying condictions might need to be optimized IM • • Drying condictions might need to be optimized IM • • Drying condictions might need to be optimized IM • • Drying condictions might need to be optimized IND • • Drying condictions might need to be optimized IND • • Or optimum conditions total drying time, SW can help you to optimize your drying conditons All kind of drying requires good ventilation and circulation • Or with n 48 h after application Do not stack before surface temperature below 30 °C • (mi/cm2] (mi/cm2] UV-dose Min UV dose <	Cleaning:						
Wethod Drying condition Drying time Notes Air Drying 20-25 °C 6-8 h* 6 Forced drying 30-40 °C 6 min* Drying conditions might need to be optimized Forced drying 40-50 °C 6 min* Drying conditions might need to be optimized Forced drying 40-50 °C 6 min* Drying conditions might need to be optimized RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons But is the state of the instead of the provide is the provide of the provide of the provide of the provide is the provide is the provide is the provide is the provide of the provide is the provide		XX699					
Air Drying 20-25 °C 6-8 h* Forced drying 30-40 °C 6 min* Drying condictions might need to be optimized Forced drying 40-50 °C 6 min* Drying condictions might need to be optimized RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. [mJ/cm2] [mW/cm ²] [mJ/cm2] [mW/cm ²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above septifications.	Drying						
Forced drying 30-40 °C 6 min* Drying condictions might need to be optimized Forced drying 40-50 °C 6 min* Drying condictions might need to be optimized IRM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons All kind of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. [mJ/cm2] [mW/cm ²] [mW/cm ²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Semi cure N/A Semi cure N/A Semi cure N/A Semi cure N/A Semi cure N/A Seme the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	Method	Drying condition		Drying time		Notes	
Forced drying 40-50 °C 6 min* Drying condictions might need to be optimized in the provide optimized of min* IRM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons Aul kind of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose Min UV dose Rec min Peak. [m]/cm2] [m]/cm2^2] [m]/cm2] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy alues will be stated in the finishing instruction/process control submitted by technician. General information Recarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above accordingly. We reserve the right to alter the above accordingly. We reserve	Air Drying	20-25 °C		6-8 h*			
RM * Under optimum conditions total drying time, SW can help you to optimize your drying conditons All kind of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. [mJ/cm2] [mW/cm ²] [mW/cm ²] [mW/cm ²] [mW/cm ²] [mW/cm ²] [mW/cm ²] [amps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application. General information General information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the show specifications.	Forced drying	30-40 ºC		6 min*			
* Under optimum conditions total drying time, SW can help you to optimize your drying conditons All kind of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. [mJ/cm2] [mW/cm ²] [mJ/cm2] [mW/cm ²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy all be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above serverifications.	Forced drying	40-	50 ºC	6 mii	n*	Drying condic	ptions might need to be optimized
All kind of drying requires good ventilation and circulation Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose <u>Min UV dose Rec min Peak. Min UV dose Rec min Peak.</u> [m]/cm2] [mW/cm ²] [m]/cm2] [mW/cm ²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Seemi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy alues will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	IRM						
Do not stack before surface temperature below 30 °C Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing UV-dose <u>Nin UV dose Rec min Peak. Min UV dose Rec min Peak.</u> [mJ/cm2] [mW/cm ²] [mJ/cm2] [mW/cm ²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy alues will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	* Under optimum conditions total dry	ing time, SW can h	elp you to optimize y	your drying conditons			
Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application Curing Min UV dose Rec min Peak. Min UV dose Rec min Peak. [m]/cm2] [mW/cm²] [mJ/cm2] [mW/cm²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	All kind of drying requires good ventil	ation and circulatio	n				
Curing UV-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. [mJ/cm2] [mW/cm²] [mJ/cm2] [mW/cm²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	Do not stack before surface temperat	ure below 30 °C					
UV-dose Min UV dose Rec min Peak. Min UV dose Rec min Peak. [mJ/cm2] [mW/cm²] [mJ/cm2] [mW/cm²] Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	Exterior products: should not be expo	sed to water, wate	r condensation or te	mperatures below 0 °C wit	h in 48 h after applica	ation	
Implicities	Curing						
Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy aules will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	UV-dose	Min U	JV dose	Rec min Peak.	Min UV	dose	Rec min Peak.
Hg lamps (280-320 nm) Hg Ga lamps (390-450 nm) Ga Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy aules will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have influence on the coating result. Should a problem arise, please contaut us and we will advise accordingly. We reserve the right to alter the above specifications.		[mJ	/cm2]	[mW/cm ²]	[mJ/cr	n2]	[mW/cm ²]
Full cure N/A Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.		Hg lamps (280-320 nm)				
Semi cure N/A Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	Full cure						
Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician. General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	Semi cure						
General information According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.	Note - Required Peak/Energy is deper	iding on several fac			number of layers and	d type of UV oven	/ reflectors. Recommended Peak/Energ
According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.		struction/process	control submitted by	r technician.			
which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.							
Date issued: 2017-05-16 (Valid 1 year from issue date) Latest update: 160809		eristics. The Safety	Data Sheet will be se	ent on request. All values a	and recommendations	s above are to be o	considered as guidance only. Many
	factors beyond our control may have above specifications.	an influence on the	e coating result. Shou	alu a problem anse, please	contact us and we w		gift we reserve the right to unter the